



Industrie Service

# CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

TÜV SÜD/15085/CL1/611/16/1A2

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

**BHC Jilové s. r. o.  
Kamenný Privoz 291  
252 82 Kamenný Privoz  
Czechia**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1  
in the field of activity D, P, S**

in the range indicated in the annex.

validity: 04.08.2021 until 18.08.2022

München, 07.09.2021  
Place and date of issue

Lead auditor: Dipl.-Ing. JUROSKA



**Certification Body**  
Material and Welding Technology

*T. Sack*

Dipl.-Ing. SACK  
Deputy head of certification body



EQ3064718



## Scope of the certificate

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 3 - 30 mm D ≥ 52 mm	BW
	1.2, 8.1	t ≥ 5 mm	FW
	8.1	D ≥ 150 mm t = 3 - 24 mm D ≥ 105 mm	BW
141	8.1	t = 0.5 - 12 mm D ≥ 150 mm	FW
	8.1	t = 1 - 12 mm D ≥ 6 mm	BW
142	8	t = 0.2 - 1.3 mm D ≥ 105 mm	BW
145	8/1.1	t = 1.4 - 120 mm D ≥ 15 mm	FW
	8	t = 1 - 40 mm D ≥ 25 mm	FW

### Area of Application:

- New build of railway vehicles and their components:  
- compensators, hoses, exhaust pipes

### Responsible welding coordinator(s):

Petr Zenisek, EWE

born: 24.09.1968

### 1st deputy(ies) of the responsible welding coordinator(s):

Ladislav Roháček, IWT

born: 05.08.1953

### Others deputies:

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### Remarks:

The welding coordinator Petr Zenisek is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

### Register no.:

TÜV SÜD/15085/CL1/611/16/1A2

### General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.